



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	737	850477T	PISTON/PISTON PIN (STANDARD)	8	454 MAG	
1	737	850451	PISTON/PISTON PIN (.030 O.S.)	AR	454 MAG	2
2	39	827651T	RING-PISTON (STANDARD)	8	454 MAG	
2	39	850447	RING-PISTON (.030 O.S.)	AR	454 MAG	2
1	737	827664	PISTON/PISTON PIN (STANDARD)	8	502 MAG	
1	737	850450	PISTON/PISTON PIN & RINGS (.030 O.S.)	AR	502 MAG	2
2	39	827660	RING-PISTON (STANDARD)	8	502 MAG	
2	39	852935	RING-PISTON (.030 O.S.)	8	502 MAG	
3	23	818473	BEARING SET (STANDARD)	1		
3	23	818474	BEARING SET (.001 U.S.)	AR		2
3	23	818475	BEARING SET (.002 U.S.)	AR		2
3	23	818476	BEARING SET (.010 U.S.)	AR		2
3	23	818477	BEARING SET (.020 U.S.)	AR		2
4	17	43504	PIN-DOWEL (1/4 IN. DIA.)	1		
5	26	811554	SEAL-OIL	1		3,4
6	230	843374T 1	FLYWHEEL	1		
7	10	49845	SCREW (7/16-20 X 1 IN.)	6		
8		861523A 9	COUPLING	1		
9	10	14883	SCREW (3/8-16 X 1-1/16 IN.)	6		
10	12	20572	WASHER	6		
11	22	49099	FITTING-GREASE	2		
12	614	9641T	CONNECTING ROD	8		
13	10	19234	BOLT	16		
14	11	58056	NUT	16		
15	23	85726	BEARING UNIT (STANDARD)	8		
15	23	85727	BEARING UNIT (PAIR - .001 U.S.)	AR		2
15	23	85728	BEARING UNIT (PAIR - .002 U.S.)	AR		2
15	23	85691	BEARING UNIT (PAIR - .010 U.S.)	AR		2
15	23	85729	BEARING UNIT (PAIR - .020 U.S.)	AR		2
16	429	811552	CRANKSHAFT	1	(454 MAG)	
16	429	845597T	CRANKSHAFT	1	(502 MAG)	
17	28	845607	KEY	1		
-	27	811572A94	GASKET SET-OVERHAUL	1	(454)	
-	27	805396A92	GASKET SET-OVERHAUL	1	(502)	