



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	842	811527	CYLINDER BLOCK	1		
2	22	48340	PIPE PLUG (1/4")	4		
3	22	48556	REDUCER BUSHING	2		
3A	22	32802	PIPE PLUG	2		
4	19	34270	EXPANSION PLUG (1-5/8" DIA.)	8		
5	17	52190	DOWEL PIN	4		
6	19	94140	EXPANSION PLUG	1		
7	23	85684	BEARING SET	1		
8	25	811528	O-RING (1/2")	1		
9	431	9830	CAMSHAFT	1		
10		61728	CHAIN, TIMING	1	(Double Roller Chain)	
10		811580	CHAIN, TIMING	1	(Single Roller Chain)	
11	43	61726	SPROCKET, CAMSHAFT	1	(Double Roller Chain)	
11	43	811578	SPROCKET, CAMSHAFT	1	(Single Roller Chain)	
12	43	61727	SPROCKET, CRANKSHAFT	1	(Double Roller Chain)	
12	43	811579	SPROCKET, CRANKSHAFT	1	(Single Roller Chain)	
13	10	35339	BOLT	3		
14	17	35312	DOWEL PIN (1/4" DIA.)	1		
15		811583	LIFTER	16		
16	22	37682	ELBOW (45DEGREES)	1		
-		806353A 1	MARINE LONG BLOCK ENGINE	1		
-	27	812712A92	GASKET SET, OVERHAUL (CONT	1		
-	92	91601 1	SEALER, RED RTV	1		
-	92	34227 1	PERFECT SEAL	1		